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| ABOUT ME Dynamic Tool Room Supervisor with experience supervising 30 plus machinists, Overseeing materials inspection, scheduling projects and conducting monthly physical inventories. Highly skilled machinist dedicated to producing and repairing mechanical equipment with precision and strong attention to detail. PERSONAL DETAILS  |  |  | | --- | --- | |  |  | | Date of Birth | 28-05-1988 | | Gender | Male | | Marital Status | Married | | Nationality | Indian | | Passport Number | M5371204 | | Visa Status | Employment Visa | |  | |  TECHNICAL SKILLS  |  |  |  |  |  |  | | --- | --- | --- | --- | --- | --- | | MILLING & DRILLING  Y ERP 9.0 |  |  |  |  |  | | SAWING MACHINE |  |  |  |  |  | | MARKING |  |  |  |  |  | | LATHE |  |  |  |  |  | | BANDSAW |  |  |  |  |  |  LANGUAGES KNOWN  |  |  |  |  |  |  | | --- | --- | --- | --- | --- | --- | | MALAYALAM |  |  |  |  |  | | HINDI |  |  |  |  |  | | ENGLISH |  |  |  |  |  | | JAISON BABY  TOOL ROOM SUPERVISOR  **Mobile No: +971 55 494 2330 E-Mail:** [**jaisonpiravom@gmail.com**](mailto:jaisonpiravom@gmail.com) EXPERIENCE(2010-Present) **SUPERVISOR-TOOL & DIE DIVISION**  August 2010 To Present  Elite Extrusion LLC, Elite Group of Companies  Al Jazirah Al Hamra, Ras Al Khaima, United Arab Emirates (2006-2010)WIRECUT PROGRAMMER CUM OPERATORAugust 2006 To July 2010Malabar Extrusion Engineers Pvt. LTDCochin, Kerala, India  EDUCATIONDIPLOMA IN ELECTRICAL ENGINEERINGLuna institute of Engineering Technology & Management Studies Kerala, India PLUS TWO VHSEGov:Boys Vocational Higher Secondary School Trippunithura Board of VHSE, Govt. of Kerala, India SSLCSt.George’s High School Arakkunnam Board of Secondary School Examination, Govt. of Kerala, India CERTIFICATE & LICENSES  * Aided Drafting Design (AutoCAD) From Mar G Gregorious Centre For Computer Studies Kerala, India. * UAE Driving License Exp: 11-04-2027 * Indian Driving License Exp:22-06-2032  SOFTWARES HANDLED  * AutoCAD, AC Cam Easy, Elcam, Metal Cam, Elapat, Cadmacro, MS Office, Adobe Photoshop, Adobe Premiere (Editing) |

# MACHINES HANDLED

**Wire Cut Machines**:

Mitsubishi – BA 8,

GF Agie Charmilles – Cut CA 20,

Electronica - Maxi Cut, Sprint Cut, Ultra Cut

**EDM Machnies**

GF Agie Charmilles – EDM Sinking S P 1U

Electronica - ZNC, Admiral CNC, Small Edms , Rapiddrill

**VMC Machnies**

Bridgeport GX 1000, Bridgeport GX 800, Bridgeport GX 480,

Lead well V30, Lead well V40 & BFW. (Controller – Fanuc & Siemens)

# JOB DESCRIPTION

1. **Foreman-Tool & Die Division**

**Elite Extrusion LLC Ras Al Khaimah**

* Inspection of Design drawing & Manufacturing Process of Extrusion Dies.
* Verify dimensions, alignments, and clearances of finished parts for conformance to specifications.
* File, grind, shim, and adjust different parts to properly fit them together.
* Select metals to be used from a range of metals and alloys, based on properties such as hardness and heat tolerance.
* Conduct test runs with completed tools or dies to ensure that parts meet specifications, making adjustments as necessary.
* Assemble parts to make, repair, or modify dies, jigs, gauges, and tools, using machine tools and hand tools.
* Set up and operate conventional machine tools such as lathes, milling machines, and grinders to cut, bore, grind, or otherwise shape parts to prescribed dimensions.
* Study blueprints, sketches, models, or specifications to plan sequences of operations for dies, or assemblies.
* Analysis of deviations (if any) & required corrective action implementation for non future occurrence.
* Maintaining of Machine Log-book for maintenance as well as productivity records.
* Supporting & coordinating with department Head & Supervisor with their instructions & deadlines.

**2. WIRE CUT PROGRAMMER CUM EDM OPERATOR**

**Malabar Extrusion Engineers PVT. LTD**

* Inspection of Design drawing & Manufacturing Process of Extrusion Die.
* Coordinating & Prioritizing of Dies in CNC Process (Wire cut, EDM)
* Planning of Jobs on all CNC machines.
* Program inspection & Programming (if required) for EDM Wire-Cut machine.
* Operation(if Required) of VMC, Wire-cut & EDM Spark Machine
* Inspection & Verification of Programs & final jobs as per drawing.
* Management of programs for future re-use as well as records.
* Carrying out periodic & timely cleaning & servicing of all CNC machines.
* Maintaining of Machine Log-book for maintenance as well as productivity records.