

# RESUME

## MR. RAVI KUMAR

E-mail: kumarsingh151988@gmail.com

Skype Id. nrip1994

Phone : (M) +918000305049

Passport no: Z6437361

Validity: Nov 2031

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### **CAREER OBJECTIVE:-**

To seek a challenging position, in a dynamic environment and desires to progress further in the field and likes to grow with the organization and prove to be an asset for effective functioning also to be team player for the achievement of organizational goals and its success.

### **PROFESSIONAL PROFILE (13.5 years experience in seamless/welded pipe/tube industry )**

1. Chandan Steel Ltd (Umargaon,Val sad) from Feb 2017 to till continue..

**Designation: - Sr.Supervisor**

#### **Responsibilities**

- ✓ Monitoring inspection of pipes/tubes with Eddy current testing & preparing Ect sample manually by drill m/c.
- ✓ Monitoring final Inspection of stainless steel seamless pipe according to their specification & production order & keeping all records.
- ✓ Monitoring Marking /stencil activity ,stenciling done by:- Videojet / Hitachi m/c/Domino/portable marking m/c
- ✓ **Monitoring Raw material inspection (Round bar, mother hollow,Pilger inter & DB inter hollow pipes.)**
- ✓ Preparing inspection report, daily report & reporting to manager
- ✓ Raising NCR to the respective concern with respect to any product issues.
- ✓ Handling manpower according to work load & co-operate with TPI inspector during TPI inspection
- ✓ Handle Various Tpi/Clients on floor like-LLOYDS,TUVSUD,TUV NORD,BVIS,INTERTEK,DUQM,TEMA, L&T,JINDAL....
- ✓ Frequently visited **China** for inspection of raw materials
- ✓ Monitoring in process stage production as per process sheet on –Pilger mill, Draw bench, Piercer, Straightening m/c, RHF, BA, Polishing m/c & cutting m/c...
- ✓ Making consumables items record on daily/monthly base & follow up with Purchase/Store dept
- ✓ Reporting to QC manager.

2. Arcelor Mittal Tubular products (Jubail, Saudi Arabia) from Nov 2014 to Mar 2016

**Designation: - Visual Dimensional Inspector**

#### **Responsibilities**

- ✓ Inspection of carbon steel seamless pipe according to their specification & production order

- ✓ Inspection doing as per various spec like- ASTM, API 5CT, API 5L & also Aramco.
- ✓ In process inspection on Upsetting m/c.
- ✓ Doing prove up (NDT salvage) activity if required MPI then also perform.
- ✓ Maintaining PRS, Level-II & daily reports
- ✓ Independently doing size change of Tuboscope (Sonoscope, Amalog & Truscope)
- ✓ Maintaining good housekeeping using 5's

### **3. Prakash Steel age ltd (umargaon, Val sad) from Aug 2013 to Nov 2014**

**Designation: - Shift supervisor**

#### **Responsibilities**

- ✓ Co-operation with TPI on shop floor
- ✓ Marking/stencil done by Videojet / Hitachi m/c/Manually spray /screen marking
- ✓ Man power handling as per work schedule & work priority.
- ✓ 100% responsible for PMI testing before dispatch
- ✓ Maintaining records of consumables material.
- ✓ Hardness testing

### **4.Remi Metals Gujarat Ltd (Bharuch,Gujrat)since 29.05.2009 to 30.04.2013**

**Designation: - Visual Dimensional Inspector**

- ✓ Online process monitoring and controlling of hot rolling mill process.
- ✓ Monitoring hot rolling process parameters as per QAP & po
- ✓ Visual dimensional inspection done at different stage like-( pre dispatch, after srm,final inspection etc.)
- ✓ Stenciling and screen printing done by manual and auto m/c
- ✓ Cooperation with third party during inspection
- ✓ Preparing of qa document like- tally sheet, fttc, daily report etc.
- ✓ Responsible for 100 % PMI testing by BRUKER,NITON/ mobile spectro m/c
- ✓ Co- operation with production dept regarding online quality issues.
- ✓ In process done at different stage as pilger mill, draw bench, cutting m/c, straightener m/c etc...

### **5 Jindal Saw Ltd. (Sinnar, Nasik) since May 2007 to May 2009**

**(Working under Paramjeet Singh contract)**

**Designation: - Quality Assurance Technician.**

**Responsibilities: -**

#### **COLD MILL PIPE PLANT**

- ✓ Inspection of CDS pipe/tube as per specification
- ✓ In process doing at different stage as- Pilger mill, draw bench, cutting m/c, Straightener m/c
- ✓ Using PMI m/c for grade verification
- ✓ Preparing inspection report & reporting to shift in charge
- ✓ Maintaining good housekeeping using 5's

#### **Hot Mill in Process:**

- ✓ As a Q.C Inspector Sampling Inspection is done for Surface & ID defects, Wall Thickness & wall Variation as per Product Specification & Give Feedback to Production for taking corrective action
- ✓ Randomly monitoring temperature of furnace as per qap/product spec,
- ✓ Each shift checked 1 or 2 pipes full length wall thickness by ultrasonic thickness meter

#### **Vdi at Finishing:**

- ✓ Visual & Dimensional Inspection of pipe is done according to product Specification using Vernier Caliper, Scale & Ultrasonic meter. Also find out defected tube like high wall, low wall, wall variation, Ovality, dent, crack, ID chipping, ID spiral & OD waviness.
- ✓ Record maintaining of rejected & salvageable pipe in record book also segregation of material.
- ✓ Allocation of accepted material against various customers according to required meter.
- ✓ Hand over the accepted material to Finish Good section & rejected material back to Production control.
- ✓

#### **EDUCATIONAL DETAILS:-**

- ✓ HSC (Science)
- ✓ SSC
- ✓ MS office (computer)

#### **Technical Skill:-**

- ✓ NDT LEVEL-II(UT/LPT/ECT/VT)
- ✓ INHOUSE INTERNAL ISO TRAINING AS PER ISO: 9001:2015 QMS

#### **PERSONAL DETAILS:**

**Name** : Mr. Ravi Kumar  
**Residential Address** : At +Post:-Mirjapur(Khurd),Saran,Bihar,841403  
**Date of Birth** : 15-02-1988  
**Gender** : Male  
**Marital Status** : Married  
**Nationality** : Indian  
**Languages known** : English, Hindi  
**Personal Interests** : Listening music, Surfing Internet  
**Current ctc** : 4.90 Lakh  
**Expected salary** : Negotiable

I solemnly declare that the above all mentioned information is true & correct in regard to my best knowledge.

Place:-Umargaon

Yours Faithfully  
Ravi Kumar