

## OBJECTIVE

Aim to be associated with a progressive organization that gives me scope to update my knowledge and skills in accordance with latest trends and be part of a team that dynamically works towards the organization and gain satisfaction thereof.

**Over Eleven years** of combined hands-on experience in Sales , PDI, Customer service executive, Maintenance Technician & Quality Inspector in domain of automobile and Defense sectors.

## AREAS OF EXPOSURE

- Building new territories and expanding opportunities towards achievement of stated targets, to lead, motivate and provide effective guidance to perform at expected service standards.
- Specialized in the **Quality Assurance & Quality Control** of cable harnesses and assemblies.
- Preparing RCA (Root Cause Analyses) in case of failure and damage.
- Ensuring strict compliance with quality guidelines specified by the Organization.
- Taking stringent quality measures including preparation of necessary documents to ensure compliance with standards & requirements prior to delivering the harness.
- Assist in the design and build of manufacturing/assembly/processing equipment and processes.
- Well versed with IPC (Soldering and Harness).
- Interpreted safety policies/practices to employees including enforcing safe work practices.

## ORGANIZATIONAL EXPERIENCE

### **Rockford Xellerix L.L.C., UAE: as a Senior Quality Inspector (Oct-2018 to present).**

- Inspects all deliverable harnesses as per IPC and customer requirements for various defense and commercial companies like NIMR vehicles, Pilatus PC-24 Aircraft, MBRSC satellite prototype, CALIDUS, STREIT etc.
- Performs qualitative and quantitative tests to determine properties, characteristics, and performance of materials, circuits, mechanisms, assemblies and systems.
- Prioritizes maintenance activities, ensuring all equipment within the facility are maintained and serviced to an acceptable standard in timely and safe manner.
- Supports field and inline station in interpretation of technical data to resolve deficiencies and develops and implements plans to execute customer requirements.
- Undertaking activities related to BOM preparations for the project & Preparation of RCA (Root Cause Analyses) in case of failure and damage.
- Generates FAI reports as preparing Feedback form and MCRs As per the Requirement.
- Attaches ends of wires to components, plugs, or terminal strip, using soldering iron or crimping device.
- Implementing 5S at work environment.
- Looking after integration of HSE (Health Safety and Environment) considerations, including identifying and controlling risks and impacts into our business decisions, plans and operations.
- Facilitates n interviews & selection of interns/new-employees in production team, provided with required training in multiple languages; assigned them with tasks while mentoring & supervising them.

- Participated given demonstrated in **IDEX Exhibition Abu Dhabi 2021** as company representative
- Performing periodic audits & reviews of HSE (Health Safety and Environment) systems and performance Administering first production run activities; building complete harness assemblies.
- Responsible for the final QA/QC inspections of harness to ensure that products are built as per customer requirements & standards; Inspects respective required documents/permits prior to dispatch.
- If required also is responsible to delivers Vehicle, Aircraft & Chopper cables to customers in a safe environment.

### **Kromberg & Schubert Middle East: as a Quality Inspector (Jan-2010 to Oct-2018).**

- KSME is a manufacturer of electrical cable units (Harness) used by GERMAN car manufacturers Such as BMW, AUDI, Mercedes Benz, Volkswagen, Porsche etc.
- Overall responsible for the company's quality standards.
- Visually inspected parts for defects or damage/deformity.
- Monitored work progress with the technicians and updated engineers with any changes in production time.
- Advised technicians on technical or regulatory concerns.
- Learned Root cause analysis RCA, process flows, drawings and FAW.
- Maintained traceable records that can be used in audits.
- Learned about ISO standards & utilized them to follow such important standards.
- Possessed knowledge of Komax BT-722,BT-752,,411,488 Twisting, Schaffer & Scheniguer Crimping & Stripping machine, USW Ultra-Sonic welding SCHUNK machines, CHP water leakage machine.
- Learned to prepare OPL one point lesson form sheets. That can be used to avoid defects.
- Carried-out final QA inspection, & worked with available QC tools such as Micro meter, Vernier calipers. Thermometer, Micro scope, HV test machine & SLE cross section machine and performed basic statistical analysis.
- Learned **Telugu, Tamil & Malayalam** so possess excellent public speaking and communication skills, hence conducted Gemba training for new operators for QC tools/machines & was responsible for weekly/shift plan briefings.

### **EDUCATIONAL QUALIFICATION**

- Bachelor of Computers from Sri Krishna Devaraya University, Anantapur, India.
- MS Office, Outlook, Win 7, Win8, Win10 & Internet Safety Rules etc, from JKC Advance Institute, India.
- A Level (Intermediate Education) from Sri Lakshmi Junior college (2005), Kurnool, India.
- Higher Secondary Education from Adarsha Vidya Mandir High School (2003), Kurnool, India.

### **PERSONAL DETAILS**

**Name:** IRSHAD LOKPALLI.

**Age, Marital Status:** 32Y, Married.

**Languages:** English, Hindi, Malayalam, Urdu, Telugu & Tamil.

**Driving License:** License (UAE & INDIA).

**Visa Status:** Resident Visa.

I hereby informed that all the information furnished above are complete and correct to the best of my knowledge.

**Place:** Dubai

**IRSHAD LOKPALLI**