

CURRICULUM VITAE

KARRI V V SATYANARAYANA
CSWIP 3.1 Certified Welding Inspector
QA/QC Inspector /Coordinator
NDT Level II (LPT, MPT, RT, UT)

Phone: +971 504642987

Email: - satya.kvv99@gmail.com



Career Objective:

To associate with a company which progress dynamically and gives me a change to put the best of my progression and capability and be a part of the team that excel in work towards the growth of the company gives me personal and professional satisfaction thereof.

The achieve a challenging position in welding inspection and NDT in a result-oriented company. Where acquired skills and education will be utilized towards confirmed growth and advancement, I would like to render my true and fair services for the organization which is going to give a bright chance to work with the team.

Profile:

Working as a welding inspector in **M/S LARSEN & TOUBRO Ltd. (L&T- Defense IC),** ~8 Years of in hand experience with immense achievements in fields like ship building, piping, and fabrication, Assembly Drawing, Partwise Drawing, and manufacturing steel structures.

Educational Qualification:

- B. Tech in Mechanical Engineer from Gokul institute of Technology and sciences Bobbili with First Class (2008-2012)
- S.S.C with 70% in Mar-2005

Professional Qualification:

- CSWIP 3.1 Certified Welding Inspector (Cerf. No – 420775)
- ASNT NDT Level-II in LPT, MPT, RT, UT.
- DPP coordinator in QA/QC Department.
- Certified Quality Management System, (ISO 9001:015, ISO 14001:2015, OHSAS 18001:2007, ISMS27001:2013)

Technical Skills:

- Knowledge in welding metallurgy of carbon steel, Alloy steels, Stainless steel, Non-magnetic steel, copper and copper alloys, Titanium and Titanium alloys.
- Knowledge in welding processes like SMAW, GTAW, GMAW, FCAW, AUTOGENOUS ORBITAL WELDING, STUD WELDS, SAW, and ROBOTIC GMAW.
- Inspection and supervision in all QC and Welding aspects.
- Profound knowledge of an assembly drawing and part drawing study.
- Provide backup for QC inspectors for managing and handling project including providing technical advice as required.
- Well experience in all documentation like WPS, PQR, WPQ, WOPQ, Weld plan, Heat treatment specification, QAP, Fit up, Weld Visual, Inspection checklist, Final documentation, Procedures as per Client requirements.
- Profound knowledge of Isometric, General assembly, sub assembly, part drawing study.
- Experience in guiding a team of inspectors, supervisors, foremen's, skilled welders, and fabricators regarding proper selection of consumables, electrode, usage of techniques, welding procedures, preparation of welding joints and follow the best engineering practices and best workmanship.
- RT film interpretation and Review.
- Familiar with various NDT/DT practices.
- Expertise in welding qualification and welder performance qualification.

Code Knowledge:

ASME Sec IX, ASME Sec IIA, ASME Sec IIB, ASME Sec IIC, ASME Sec VIII Div.1, ASME SEC V, Russian standards (NTD's and GOST's) and client requirements.

Computer Skills:

MS-Office, Windows, Micro soft outlook, PLM, ERP, Microsoft Lync, POWER BI, 7 Quality Tools, Etc.

Work Experience

- | | |
|---|--|
| PROJECT: Manufacturing of Submarine | CLIENT : INDIAN NAVY(SBC) |
| • POSITION: QA/QC Engineer | DURATION : 01 Jul 2016 to 30 Oct 2021 |
| • ORGANISATION: T&M Services consulting PVT. LTD Under (Larsen & Toubro HED Division) | |
| PROJECT: Manufacturing of Submarine | CLIENT : INDIAN NAVY(SBC) |
| • POSITION: QA/QC Engineer | DURATION : 02 Feb 2015 to 30 Jun 2016 |
| • ORGANISATION: M/s Techno soft solution Under (Larsen & Toubro HED Division) | |
| PROJECT: Manufacturing of Submarine | CLIENT : INDIAN NAVY(SBC) |
| • POSITION: Production Engineer | DURATION : 11 Feb 2013 to 20 Jan 2015 |
| • ORGANISATION: M/s Anjali Engineering Services Under (Larsen & Toubro ECC Division) | |
| PROJECT: Manufacturing of Ship | CLIENT : INDIAN NAVY(SBC) |
| • POSITION: Trainee Engineer | DURATION : 25 Apr 2012 to 05 Feb 2013 |
| • ORGANISATION: M/s Visakha ship Construction | |

Responsibilities (Welding &NDT):

- Review of client specifications, drawings and preparing the QAP, Test plans, and Weld plans.
- Spot checking of weld map before, during and after welding and documentation the same.
- On board inspection for technical for technical constraints and raising the technical query/DCR's and getting approval from the third party (OTNY), Client (Indian Navy).
- Identify the materials involved in the project and checking for the requirements of the new procedures & developing the procedures, methods statements, and practices in conformance with code
- Review of draft WPS, Qualifying the PQR and authentic WPS in accordance with the code requirements client specification and document the same.
- Monitor the qualification training the welders and welding operators (WPQ / WOPQ)
- Checking all incoming materials and their traceability as per the P. O's equipment inspection in as received condition and if any damages, defect inspection reports sending to the concerned.
- Monitoring & follow up of QC inspectors, welding inspectors for daily activities as site and reporting to the QA/QC manager.
- Preparation and review of fit up, weld visual, daily check list, actual variables sheet, observation report and getting approval from client.
- Checking the TP's and raising the NDT request to ND personal.
- NDT documents review, Radiography films interpretation and offering to the client.
- Maintaining the welder and welding operator continuity records.
- Witness and review of all equipment's, gauges and tools calibration and their documentation.
- Daily checking welding consumables and main stores and review of their documents.
- Conducting & organizing the Meetings with welders/welding operators, fitters and production related people for the motivation & problem resolving.
- Conducting & organizing the Meetings with production & planning departments for deciding the fabrication & Welding sequencing finalization.
- Review and execution contractors /vendors QA/QC plans & procedures to verify if they comply with execution contractor's contractual obligation.
- Monthly reviewing the welder qualification status, repair percentages of the welders, calibration records of the equipment's gauges etc.
- Review and submission of final documents to the client.
- Seeing the scope document and verifying whether all the items in job are covered.
- Preparation of WRS (Weight Record Sheet)-Weight Monitoring
- Identification and mapping of technical information required for production.
- Providing logical and feasible solutions for piping/equipment.
- Executing workshop drawings for piping, structural and equipment.
- Develop and deliver progress reports, proposals, required documentation and presentations.
- Ensuring complete customer satisfaction by conducting weekly review meetings with customers.
- Monitoring and reporting the status of the project in correlation with the quality standards

- Ensuring quality production by following quality policies (Quality assurance plans & measurement plans) as specified by customer.
- Providing engineering and technical support to the production for quality work execution with respect to safety standards
- Calibration of welding equipment, electrode backing/holding ovens, portable ovens, welding tools.
- Understanding and resolving Customer's technical requirements.
- Ensure compliance to all standards and processes applicable.
- Preparing reports for Management Review meeting (MRM) and coordinating with various agencies for implementations.

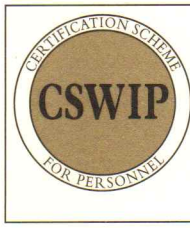
Personal Skills:

- Quick adoption to new environment
- Willingness to learn
- facilitator and hard working in nature
- Self-confidence and Ability to work under pressure
- Critical thinking skills
- Good verbal and written communication skills.
- Maintaining Strong interpersonal skills

Personal Details:

- Date of Birth : 09-09-1988
- Fathers 's Name : Sanyasi Rao
- Mother's Name : Lakshmi
- Languages Known : English, Hindi & Telugu
- Marital status : Married
- Religion : Hindu
- Nationality : Indian
- Passport no : V2597431
- Current Address : Flat No:607, Blue Building,
Beside Rolla Park, Al Sharjah,
United Arab Emirates.

(KARRI V V SATYANARAYANA)



Certificate of Proficiency

***BS EN ISO 17637 Non-destructive testing of welds, visual
testing of fusion-welded joints***

CSWIP CERT NO 420775

This is to certify that:

Karri V V Satyanarayana

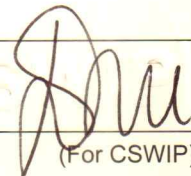
Date of birth 9 September 1988

has demonstrated proficiency in fusion welding inspection as a Welding Inspector in accordance with the CSWIP requirements published in Document CSWIP-WI-6-92, 15th Edition April 2017 and amendments in force on the examination date.

Date of issue 11 February 2021

Date of expiry 27 November 2025

Signed



(For CSWIP)

SIGNATURE OF HOLDER
(Person named above)

Date

**NEW EMPLOYERS SHOULD ALWAYS ASK TO SEE THE CERTIFICATE HOLDER'S
TWI CERTIFICATION LTD IDENTITY CARD, AND VERIFY CERTIFICATE VALIDITY AT WWW.CSWIP.COM**

PLEASE READ THE NOTES OVERLEAF

Photocopies are unauthorised by
TWI Certification Ltd

Issued by:
TWI Certification Ltd, Granta Park, Great Abington, Cambridge CB21 6AL, UK

The use of the UKAS Accreditation Mark indicates accreditation in respect of those activities covered by Accreditation Certificate No. 025
This certificate is the property of TWI Certification Ltd and must be surrendered on request



KARRI V V SATYANARAYANA

WELDING INSPECTOR

TWI Certification Ltd
Granta Park, Gt Abington
Cambridge, CB21 6AL UK
Tel: +44 (0) 1223 899000

Expiry Date: 27 November 2025

No: 0000757455

*This card is the property of TWI Certification Ltd and must be surrendered on demand.
It is not valid without the official CSWIP certificate.*



SOUTHERN INSPECTION SERVICES PVT. LTD.

(An ISO 9001 : 2008 CERTIFIED ORGANISATION)

Regd. (O) : # 9-25-5/3, CBM Compound, Visakhapatnam.

Admn. (O) : # 9-25-3, 1st Floor, Saraswathi Villa, CBM Compound, Visakhapatnam - 3.

Tel: +91-891-64582560. +91- 9849193532, 9866440529, e-mail : sis_ndt@yahoo.co.in, www.sistraining.net

For certification verification please check online : <http://www.sistraining.net/certificate.php>



American Society for Non-Destructive Testing. Recommended Practice SNT-TC-1A-2006 Edition

NDT LEVEL - II CERTIFICATION

This is to certify that Mr. KARRI V V SATYANARAYANA

of M/s SELF SPONSORED has demonstrated his ability successfully
in both written and practical examinations conducted at VISAKHAPATNAM

in accordance with ASNT recommended document No. SNT - TC - 1A-2006

in MAGNETIC PARTICLE TESTING Method.

Work Experience : 12 Months

Qualification : B.Tech (Mechanical)

Training Hours : 24 Hours

	SCORE	WEIGHTED SCORE	PASSING MINIMUM
GENERAL	85.00	28.33	23.33
SPECIFIC	80.00	26.66	23.33
PRACTICAL	85.00	28.33	23.33
COMPOSITE SCORE		83.32	80.00

VISUAL ACUITY	J 2	FILE No.	120907 / VZG
COLOUR VISION	O K	CERT. No.	120907 / MPT



Examinee's Signature

This certificate is issued to enable the employer to certify the individual as
per the written practice framed to the requirements of SNT-TC-1A.

Certificate issued on 06.09.2012 and valid upto 05.09.2017

Renewable as per the requirements of SNT-TC-1A.

T. A. M. S. Latha
Course Director





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This is to certify that Mr. KARRI V V SATYANARAYANA

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in both written and practical examinations conducted at VISAKHAPATNAM

in accordance with ASNT recommended document No. SNT - TC - 1A-2006

in PENETRANT TESTING Method.

Work Experience : 12 Months

Qualification : B.Tech (Mechanical)

Training Hours : 16 Hours

	SCORE	WEIGHTED SCORE	PASSING MINIMUM
GENERAL	80.00	26.66	23.33
SPECIFIC	90.00	30.00	23.33
PRACTICAL	90.00	30.00	23.33
COMPOSITE SCORE		86.66	80.00

VISUAL ACUITY	J 2	FILE No.	120907 / VZG
COLOUR VISION	O K	CERT. No.	120907 / PT



Examinee's Signature

This certificate is issued to enable the employer to certify the individual as
per the written practice framed to the requirements of SNT-TC-1A.

Certificate issued on 03.09.2012 and valid upto 02.09.2017

Renewable as per the requirements of SNT-TC-1A.

T.A.M.S. Latha
Course Director

Examiner's Signature





SOUTHERN INSPECTION SERVICES PVT. LTD.

(An ISO 9001 : 2008 CERTIFIED ORGANISATION)

Regd. (O) : # 9-25-5/3, CBM Compound, Visakhapatnam.

Admn. (O) : # 9-25-3, 1st Floor, Saraswathi Villa, CBM Compound, Visakhapatnam - 3.

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NDT LEVEL - II CERTIFICATION

This is to certify that Mr. KARRI V V SATYANARAYANA

of M/s SELF SPONSORED has demonstrated his ability successfully
in both written and practical examinations conducted at VISAKHAPATNAM

in accordance with ASNT recommended document No. SNT - TC - 1A-2006

in RADIOGRAPHIC TESTING Method.

Work Experience : 12 Months

Qualification :

B.Tech (Mechanical)

Training Hours : 80 Hours

	SCORE	WEIGHTED SCORE	PASSING MINIMUM
GENERAL	82.50	27.50	23.33
SPECIFIC	80.00	26.66	23.33
PRACTICAL	85.00	28.33	23.33
COMPOSITE SCORE		82.50	80.00

VISUAL ACUITY	J 2	FILE No.	120907 / VZG
COLOUR VISION	O K	CERT. No.	120907 / RT



Examinee's Signature

This certificate is issued to enable the employer to certify the individual as
per the written practice framed to the requirements of SNT-TC-1A.

Certificate issued on 28.09.2012 and valid upto 27.09.2017

Renewable as per the requirements of SNT-TC-1A.

T.A.M.S. Latha
Course Director

P. Prasananna Kumar
Examiner's Signature

THADI PRASANNA KUMAR
ASNT-NDT-LEVEL-III
R.T. CERT NO. 173729



SOUTHERN INSPECTION SERVICES PVT. LTD.

(An ISO 9001 : 2008 CERTIFIED ORGANISATION)

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Admn. (O) : # 9-25-3, 1st Floor, Saraswathi Villa, CBM Compound, Visakhapatnam - 3.

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NDT LEVEL - II CERTIFICATION

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of M/s SELF SPONSORED has demonstrated his ability successfully
in both written and practical examinations conducted at VISAKHAPATNAM

in accordance with ASNT recommended document No. SNT - TC - 1A-2006

in ULTRASONIC TESTING Method.

Work Experience : 12 Months

Qualification : B.Tech (Mechanical)

Training Hours : 80 Hours

	SCORE	WEIGHTED SCORE	PASSING MINIMUM
GENERAL	85.00	28.33	23.33
SPECIFIC	80.00	26.66	23.33
PRACTICAL	90.00	30.00	23.33
COMPOSITE SCORE		85.00	80.00

VISUAL ACUITY	J 2	FILE No.	120907 / VZG
COLOUR VISION	O K	CERT. No.	120907 / UT



Examinee's Signature

This certificate is issued to enable the employer to certify the individual as
per the written practice framed to the requirements of SNT-TC-1A.

Certificate issued on 17.09.2012 and valid upto 16.09.2017

Renewable as per the requirements of SNT-TC-1A.

T. A. M. S. Latha
Course Director



CC220431



JAWAHARLAL NEHRU TECHNOLOGICAL UNIVERSITY KAKINADA



KAKINADA - 533 003, ANDHRA PRADESH, INDIA

Mr. Karri V Satyanarayana

S/o Karri Sanyasi Rao

having fulfilled the academic requirements and passed the examination
held during *April 2012* in ***First Class***

has this day been admitted by the executive council to the degree of

Bachelor Of Technology
(Mechanical Engineering)

Given under the Seal of the University

HTNo : 07H91A0313

Date : 23 March, 2021



Robert A. Reddy

CONTROLLER OF EXAMINATIONS

Sanjay

DIRECTOR OF EVALUATION

Chm

REGISTRAR

Sl. No. **G422933**

02/02226/G422933



Board of Intermediate Education, A. P.

Vidya Bhavan, Nampally, Hyderabad - 500 001



INTERMEDIATE PASS CERTIFICATE CUM MEMORANDUM OF MARKS

This is to certify that **KARRI V V SATYANARAYANA** son
of **KARRI SANYASI RAO** bearing
Registered No. **070266819** has appeared at the Intermediate Public
Examination held in **JUNE-2007** and passed **COMPARTMENTALLY**
with **ENGLISH** as the Medium of Instruction.

The subjects in which he was examined and the marks awarded are as follows :

Subject	I Year		II Year	
	Maximum Marks	Marks Secured	Maximum Marks	Marks Secured
Part - 1 : ENGLISH	100	070 *	100	050 *
Part - 2 : SANSKRIT	100	047 *	100	072 *
Part - 3 : Optional Subjects				
MATHEMATICS - A	075	049 *	075	056 *
MATHEMATICS - B	075	027 *	075	061
PHYSICS	060	021 *	060	031 *
CHEMISTRY	060	022 *	060	025 *
PHYSICS PRACTICAL			030	024 *
CHEMISTRY PRACTICAL			030	022 *
Total Marks In Figures	577 ➡ 577			
In words	*FIVE **SEVEN***SEVEN*			
Date	20-06-2007			

Principal
Seetanji Junior College
Vallamanchili

Signature of the Principal and College Seal

Controller of Examinations

NOTE : ELIGIBILITY RULES ARE OVERLEAF * INDICATES MARKS OBTAINED AT AN EARLIER EXAMINATION

070266819

BOARD OF SECONDARY EDUCATION ANDHRA PRADESH

06/06/1441
EMPLOYMENT OFFICER (V.G.)
CIST. EMPLOYMENT EXCHANGE (C.I.)
VISAKHAPATNAM-7.
06/04/04



SECONDARY SCHOOL CERTIFICATE

DD **815551**

PRIVATE

PC/39/38050/115588/5

CERTIFIED THAT KARRI V V SATYANARAYANA
S/O KARRI SANYASI RAO

bearing Roll No **1473883**

belongs to **Z P GIRLS H S YELLAMANCHILI**

has appeared and **PASSED** at the SSC EXAMINATION held in **MARCH 2005** in **FIRST**

Division with **ENGLISH** as the medium of instruction.

DATE OF BIRTH OF THE CANDIDATE	09/09/1988	DAY	MONTH	YEAR
		ZERO NINE	SEPTEMBER	ONE NINE EIGHT EIGHT

THE CANDIDATE SECURED THE FOLLOWING PERCENTAGE OF MARKS

SUBJECT	Marks Secured (in figures)	Marks Secured (in words)
FIRST LANGUAGE : (TELUGU)	80	EIGHT ZERO
THIRD LANGUAGE : ENGLISH	41	FOUR ONE
MATHEMATICS :	89	EIGHT NINE
GENERAL SCIENCE :	70	SEVEN ZERO
SOCIAL STUDIES :	69	SIX NINE
TOTAL :	349	THREE FOUR NINE
SECOND LANGUAGE : (HINDI)	73	SEVEN THREE
GRAND TOTAL :	422	FOUR TWO TWO

Life Skills Education : GRADE SECURED :

Marks of Identification : 1. A mole on the right hand
2. A mole on the left hand wrist

Head of Institution
with SIGNATURE

Z P Girls High School
Date of issue : 30-04-2005
YELLAMANCHILI-531050

SECRETARY

BOARD OF SECONDARY EDUCATION
A P, HYDERABAD

1. Life skills Education : The Grade shall be incorporated by the respective Head of the Institution before delivery of the certificate to the candidates.
2. Any corrections in the certificate will not be entertained after one year from the date of issue.
3. Any unauthorised correction in the certificate will result in cancellation of certificate.
4. The Marks with asterisk indicate the old marks secured in previous appearances.

2005





V2597431

पिता / कानूनी अभिभावक का नाम / Name of Father / Legal Guardian

SANYASI RAO KARRI

माता का नाम / Name of Mother

LAKSHMI KARRI

पति या पत्नी का नाम / Name of Spouse

SANDHYA PALLELA

पता / Address

6-37 ,VOMMAVARAM

S RAYAVARAM,VISAKHAPATNAM RURAL

PIN:531060,ANDHRA PRADESH,INDIA

पुराने पासपोर्ट का नं. और इसके जारी होने की तिथि एवं स्थान / Old Passport No. with Date and Place of Issue

K2759989 17/02/2012 VISAKHAPATNAM

फाइल नं. / File No.

VS1073661541121

टाइप / Type

P

कोड / Code

IND

राष्ट्रियता / Nationality

भारतीय / INDIAN

पासपोर्ट नं. / Passport No

V2597431

उपनाम / Surname

KARRI

दिया गया नाम / Given Name(s)

VEERA VENKATA SATYANARAYANA

जन्मतिथि / Date of Birth

09/09/1988

लिंग / Sex

M

जन्म स्थान / Place of Birth

SEETHANAGARAM, ANDHRA PRADESH

जारी करने का स्थान / Place of Issue

VISAKHAPATNAM

जारी करने की तिथि / Date of Issue

25/10/2021

समाप्ति की तिथि / Date of Expiry

24/10/2031



K.V.V. Satyanarayana

P<INDKARRI<<VEERA<VENKATA<SATYANARAYANA<<<<<
V2597431<0IND8809092M31102451073661541121<40

भारत गणराज्य REPUBLIC OF INDIA

इसके द्वारा, भारत गणराज्य के राष्ट्रपति के नाम पर, उन सभी से जिनका इससे संबंध हो, अनुरोध एवं अपेक्षा की जाती है कि वे धारक को बिना किसी रोक-टोक के स्वतंत्र रूप से आने-जाने दें और उसे हर तरह की ऐसी सहायता और सुरक्षा प्रदान करें जिसकी उसे आवश्यकता हो।

THESE ARE TO REQUEST AND REQUIRE IN THE NAME OF THE PRESIDENT OF THE REPUBLIC OF INDIA ALL THOSE TO WHOM IT MAY CONCERN TO ALLOW THE BEARER TO PASS FREELY WITHOUT LET OR HINDRANCE AND TO AFFORD HIM OR HER, EVERY ASSISTANCE AND PROTECTION OF WHICH HE OR SHE MAY STAND IN NEED.

भारत गणराज्य के राष्ट्रपति के आदेश से
BY ORDER OF
THE PRESIDENT OF THE REPUBLIC OF INDIA



(डी.एस.एस. श्रीनिवासा राव)
(D.S.S. SRINIVASA RAO)

पासपोर्ट अधिकारी
Passport Officer
क्षेत्रीय पासपोर्ट कार्यालय
Regional Passport Office
मिसाकपट्टनम / MISAKHAPATNAM

भारत गणराज्य REPUBLIC OF INDIA



सत्यमेव जयते

पासपोर्ट
PASSPORT

इस पासपोर्ट में 36 पृष्ठ हैं। This Passport contains 36 pages.